



# Sonite™ Wax

Paste Wax Sealing Agent

## PRODUCT OVERVIEW

Sonite™ Wax is a soft paste wax used to seal porous surfaces and will aid in releasing urethane mold rubber from a variety of model surfaces, plastics from plastics and can be used for other industrial applications. (It may be necessary to follow application of Sonite™ Wax with suitable mold release agent such as Universal Mold Release™). Consult technical bulletin of mold rubber product for complete details.

## TECHNICAL OVERVIEW

<i>Product</i>	<i>Specific Gravity</i>	<i>Percent Solids</i>	<i>Flash Point TCC° F</i>	<i>Solubility</i>
Sonite™ Wax	0.84	30	>100	Unlimited in such solvents as kerosene or mineral spirits

## APPLICATION

Materials should be stored and used in a warm environment (72° F / 22° C). This product has a limited shelf life and should be used as soon as possible. Wear safety glasses, long sleeves and rubber gloves to minimize contamination risk. For surfaces with smooth contours, Sonite™ Wax can be applied as is by wiping on with a soft, lint-free cloth. Any excess should be removed. When brushing or spraying, use kerosene or mineral spirits for thinning to desired consistency. For highly porous surfaces, apply one coat and let dry. Repeat and let dry.

After applying final coat, let dry 20-30 minutes before buffing with a clean soft cloth or brush to produce a glossy surface (optional). If applying urethane mold rubber (Vytaflex, Reoflex or Brush-On 40), follow application of Sonite™ Wax with a thorough coating of Universal Mold Release or Ease Release 200 (available from Smooth-On). **Because no two applications are quite the same, a small test application to determine suitability for your project is recommended if performance of this material is in question.**

## WARNING

**WARNING: FLAMMABLE. EYE IRRITANT.** Contains Turpentine. Keep away from heat, sparks and flames. Avoid contact with eyes. In case of eye contact, flush with water for 15 minutes and get medical attention. **Keep Out Of Reach Of Children.**

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**CAUTION:** In case of eye contact, flush thoroughly with water for 15 minutes. If irritation persists, get medical attention. For skin contact, wash with soap and water. **Keep Out Of Reach Of Children. ???**

**Important:** The information contained in this bulletin is considered accurate. However, no warranty is expressed or implied regarding the accuracy of the data, the results to be obtained from the use thereof, or that any such use will not infringe upon a patent. User shall determine the suitability of the product for the intended application and assume all risk and liability whatsoever in connection therewith.

Call Us Anytime With Questions About Your Application

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