



# Adding Color to Smooth-On Liquid Rubbers, Plastics & Foams

SO-Strong™ liquid urethane colorants can be added to any Smooth-On liquid urethane rubber, urethane plastic or urethane foam (do not use with Smooth-On silicones). They can be used to create a variety of color effects for a wide range of material applications.

SO-Strong™ colorants are concentrated, offer excellent dispersion and consistent color. A very small amount will color a proportionally large amount of liquid urethane. The more you add in proportion to the volume of liquid urethane, the more dramatic the color effect. Recommended loading range is .001% to 3% of total system weight.

Do not overload the liquid urethane system or cure inhibition / oozing may occur.

If this is your first time adding color to a urethane system, it is recommended that you test the color effect by adding a few drops to a small amount of material and observe the outcome.

**Color Tints:** Black, Brown, Yellow, Purple, Green, Orange, Red and Blue.

**Color Pigments:** White and Fleshtone

<b>BLACK</b> <small>Pantone Black C</small>	<b>WHITE</b> <small>Pantone White C</small>	<b>BROWN</b> <small>Pantone 483C</small>	<b>YELLOW</b> <small>Pantone 102C</small>	<b>PURPLE</b> <small>Pantone 2603C</small>
<b>GREEN</b> <small>Pantone 336C</small>	<b>ORANGE</b> <small>Pantone 021C</small>	<b>RED</b> <small>Pantone 200C</small>	<b>FLESHTONE</b> <small>Pantone 148C</small>	<b>BLUE</b> <small>Pantone 300C</small>

**What's the difference between color tint and color pigment?** Tints are translucent. When added in a *small* amount to a translucent rubber or resin, you will still be able to see through the cured material. Pigments are opaque and will not let light pass through them. When added to a rubber or resin, you will not be able to see through it.

**Directions For Use:** After dispensing the required amount of Parts A and B into measuring containers, add colorant to Part B and mix thoroughly. Combine Parts A and B into a mixing container and mix as directed by the product technical bulletin.

**Blending Colors** - Combine different colors on a palette to create a custom color before adding to material as directed above.

**Important;** Smooth-On offers this color guide as a general reference only and assumes no responsibility for color accuracy or matching. Results will vary from one material to another. The end user is solely responsible for determining color suitability and accuracy. Small scale testing is recommended.